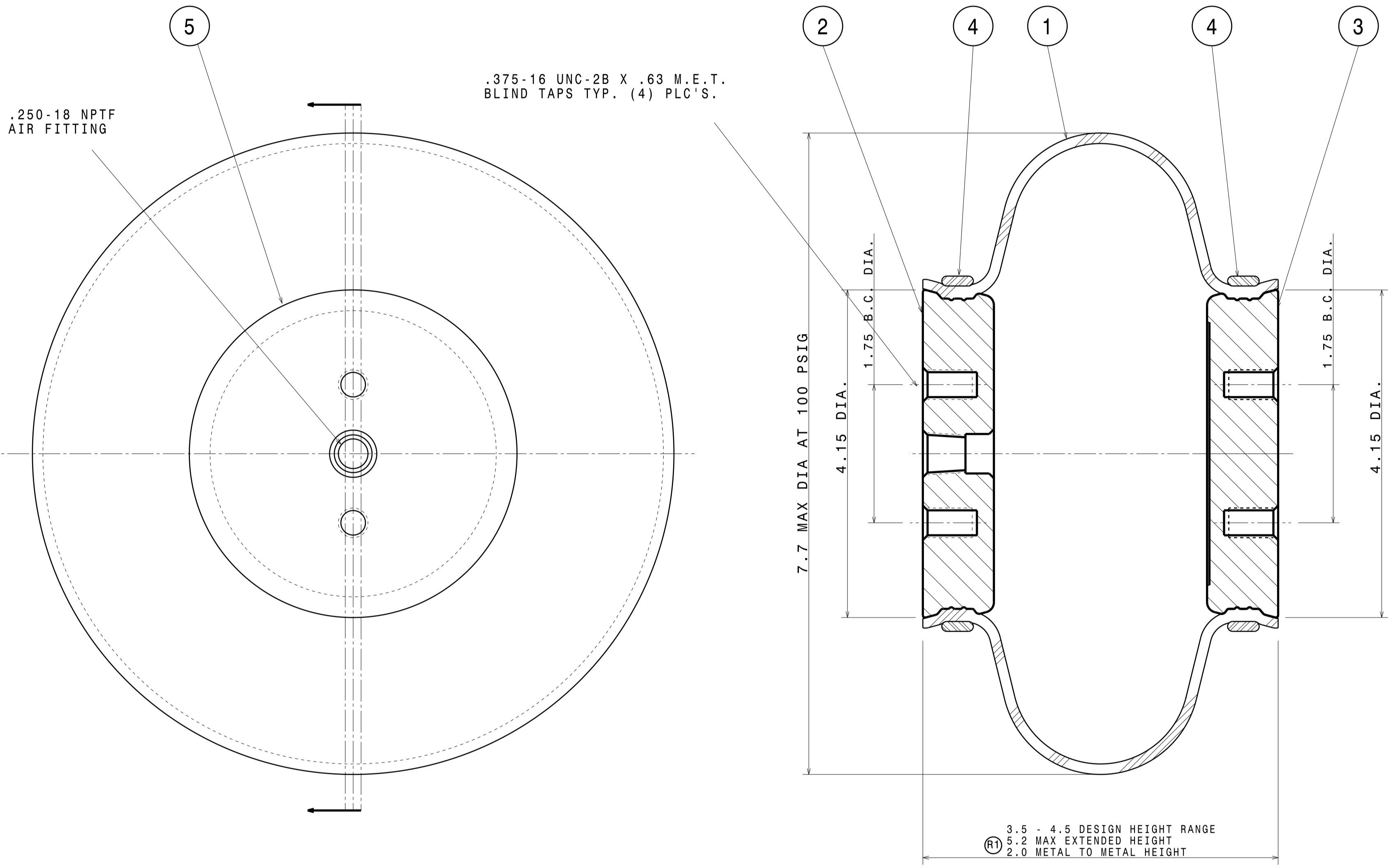


579-91-2-544



5	WARNING & IDENT. LABEL	579-08-9-094-009	1
4	STEEL CLAMP RING	ASB-08-4-024	2
3	UPPER RETAINER	ASC-92-8-254	1
2	LOWER RETAINER	ASB-92-6-079	1
1	FLEXIBLE MEMBER	579-91-3-520	1
ITEM	NAME	DRAWING NO./SPEC. NO	REQ.

**BILL OF MATERIALS**

**NOTES:**

- CENTERLINE OF MOUNTING HOLE OF UPPER AND LOWER RETAINERS ALIGNED WITHIN 2°.
- DO NOT INFLATE TO MORE THAN 100 PSIG WITHOUT GOODYEAR GREEN APPROVAL.
- FASTENER TORQUE NOT TO EXCEED 20 FT-LBS.

INDICATES A KEY CRITICAL CHARACTERISTIC(KCC), WHICH MUST CONFORM TO GMS VI-010

VEYANCE TECHNOLOGIES, INC. FAIRLAWN OHIO		TOLERANCE ON FINISHED SURFACES, UNLESS OTHERWISE SHOWN		REV. BY	
This drawing and the sub-assembly therein are the property of Veyance Technologies, Inc., Fairlawn, Ohio, and contains confidential and/or proprietary information and may not be copied, used or divulged without express written consent of Veyance. All drawings and all partial or complete copies thereof will be returned or destroyed on request.		INCH X ± .10 .XX ± .030 XX ± 0.2 XX ± 1.0°		8	
DATE	REV. APPROVAL	REFERENCE		9	
C.B. GIRT	6-7-95	DEPT NO: 021	SCALE: FULL	5	
TITLE		187-544 ASSEMBLY WITH AL ENDS		6	
579-91-2-544		DRAWING MAY NOT BE REPRODUCED WITHOUT PERMISSION OF VUYANCE TECHNOLOGIES, INC.		7	
F021-040-R01 ASSY FRAME-C		CHANGED MAX EXTENDED HEIGHT, WAS 5.6; AND METAL TO METAL HEIGHT, WAS 1.8		3	